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Lot Code Explanation and Example Roll Tag

Accredo Packaging has a Lot Control Policy to ensure that product, such as raw materials, work-in-progress and finished goods, is identified via a label throughout the realization of the product. Each label contains a unique identification number, known as the Trace ID, and a lot code/production number that can be traced back to the raw material supplier or a specific production lot.

The Trace ID is the unique identification number of the roll itself, whereas the production number is the quantity of an item produced under uniform conditions, and passing as a unit through the same series of operations. Accredo Packaging has the capability to trace back to the resin, extruded roll, printed roll or any other converting step taken in the event that a recall is needed to be performed.

Example Roll Tag:

4 5 6 7 8



ACCREDITO
PACKAGING

L1 8 3 123 R1
Created: 11/15/17 12:00 AM
Printed: 11/15/2017 12:00 am
Next Step:

Accredo Part #: **API01-SF-00000**

Description: High Barrier Recyclable Rollstock

Trace ID:

1 12345678

PO.: XXXXX

2 Production #: **123456**

Gross Weight : 44

Net Weight: 35

3 Quantity: 1,500 IMP

Width: 10 IN

Gauge: 300

Rewind: R1

Length:

Repeat: 20 IN

2,000 FEET

Customer Part #:

123XXX

- 1.** Unique roll/box #. **Please always provide this # for quality investigations.**
- 2.** Also known as Lot #, Job # or Order #.
- 3.** UOM Sold
- 4.** Lane # on machine
- 5.** Roll sequence #. This tag is the 8th roll produced on this job.
- 6.** Set #. This is the 3rd set made from the master roll. If another roll label has sequence # right before or right after and has the same set #, then it's a sister roll.
- 7.** Operator Code
- 8.** Rewind